

VIOS[®]

China leader in heavy-duty sewing

DISTRIBUTOR INFORMATION:



Factory: Hongqiao Yueqing, Wenzhou, Zhejiang

Overseas Dept.: Room 1102, Building 1, No. 7866 Humin Road,
Minhang Dist., 201102, Shanghai, China

E-mail: sales@viossewing.com

huapu@viossewing.com

Website: www.viossewing.com

GENERAL CATALOGUE

2025



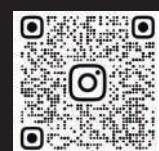
Website



Youtube



Facebook



Instagram

Expert on heavy duty sewing & solution supplier

Produce spare parts by ourselves



High Quality

Leading Technology

Solution Supplier



We provide one-stop services for global clients.

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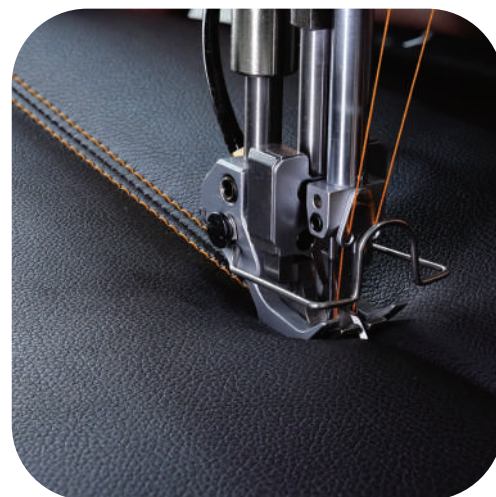
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Product

867 Series	04
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Spare parts service

Details to be found on: www.viossewing.com



Company Introduction

VIOS factory was founded in 2012 in Yueqing, Wenzhou, Zhejiang province, specialized in R&D, manufacturing and sales of various industrial sewing machines especially heavy duty, factory is awarded "Zhejiang Provincial Science and Technology Enterprise", "National High-tech Enterprise" and other honorary titles.

VIOS factory covers an area of over 8,000 square meters, integrating R&D, production, and domestic sales, equipped with the world first-class processing equipment, automatic&intelligent&precise machining centers and assembling lines. We produce over 95% spare parts including control system by ourselves. Relying on a strong R&D team, factory has successively obtained patents, software copyrights, and certification certificates more than 30 items.

VIOS has a professional overseas business team, show room and R&D dept., in Shanghai which is located in Lotus square Minhang Dist., VIOS can give partners high-quality, leading technology and sewing solutions, especially for automotive, upholstery, tent, bag, ect., industries.

VIOS brand has four series: 667, 867, 868, and 669, full series have been undergone 3 years of independent R&D, and 5 years market verification, nowadays VIOS has already broken the monopoly of foreign brands in the top lever on heavy duty sewing market. now VIOS has occupied over 60% domestic market for automotive and upholstery industry customers, such as JUJIN, LEAR, NOBO, MAGNA, CADIVITE and KUKA, QUANU, DERUCI, etc.,

03

Spare parts service

Optional spare parts 16

Factory show

In intelligence, constant humidity, and stability temperature workshop, each sewing machine would be gone through hundreds of processes for fine polishing and strict testing to ensure its stable performance, durability and reliability



Optional device



Single dial of
Presser foot stroke



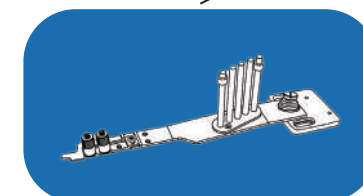
Double dials of
Presser foot stroke



Direct drive



Motor under table



Synchronized binder(optional)



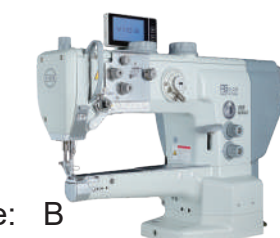
Double dials of
Stitch length



Single dial of
Stitch length

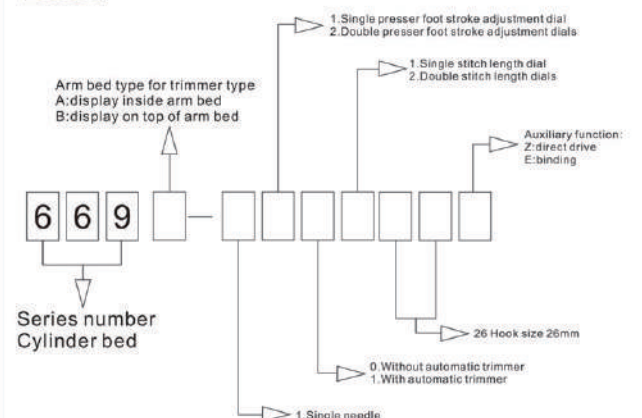


Arm bed type: A



Arm bed type: B

669



669 series slim arm is easy to handle small leather and tubular seams, widely used in women leather bag, car mat, belt, etc



Certificates

- National High-tech Enterprise;
- Zhejiang Province Science and Technology Enterprise;
- Wenzhou Municipal R&D Center;
- Several Invention Patents;
- Several utility model patents and several design patents;
- Several software work patents;
- CE certifications;



Customers

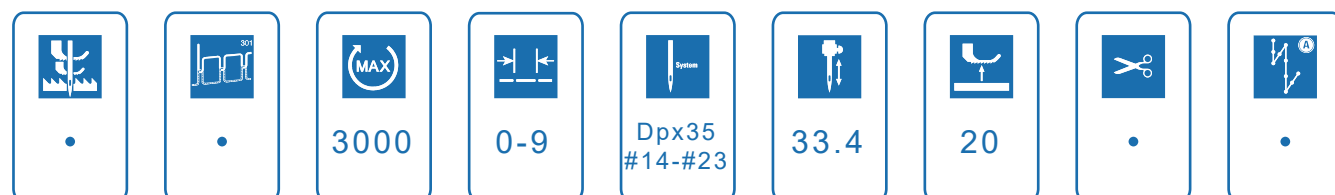


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VIOS 867 Series Flat bed



- Max.stitch length 9mm
(Optional 12mm);
- Max.sewing speed 3000RPM;
- Max. presser foot stroke up to 9mm;
- LED lighting, Self-developed stable VIOS control system;
- Pneumatic presser foot lifter Max.20mm
- Large clearance 335*125mm.
- Full functions,including automatic trimmer,auto backtacking and pneumatic presser foot lifter,HP function,Knee presser foot lifter device(depends models);



▪ Compound feeding



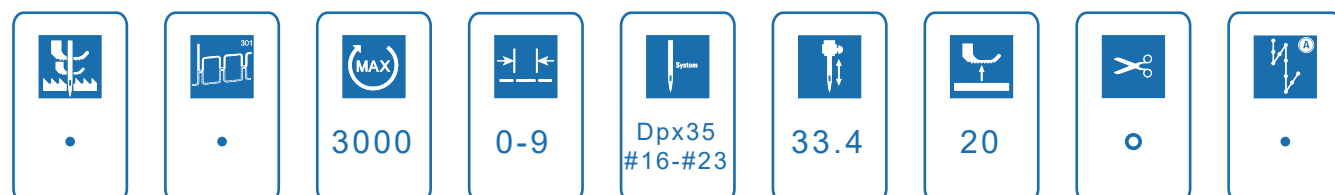
▪ Imported hook



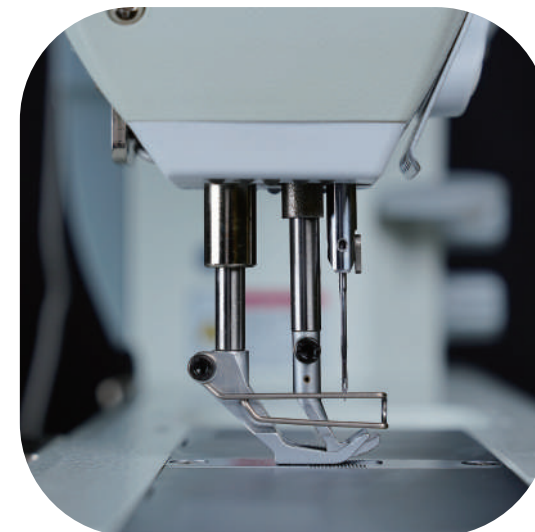
▪ Programming buttons



VIOS 669 series cylinder bed



- Stitch length 9mm(Optional 12mm);
- Max sewing speed 3000RPM(1500RPM for 12mm stitch length)
- Press foot stroke up to 9mm;
- 32mm XXL hook for extra 70% bobbin capacity;
- LED lighting, Self-developed stable VIOS control system;
- Pneumatic presser foot lifter Max.20mm
- Full functions,including automatic trimmer,auto backtacking,PFL,HP function,Knee presser foot lifter device;
- Needle gauge for double needles(3-70mm,normally 4mm,6mm,8mm,10mm,12mm);
- C with edge cutter,cutting size:1.2-2.5MM;
- Large clearance 335*125mm,400*125mm and 460*125mm.



- Compound feeding



- Imported hook




- Programming buttons


Optional device

867 series widely used on automotive, upholstery,tent,etc.







Double needles




Single needle left hook




Single needle right hook




Single dial of
Presser foot stroke




Double dials of
Presser foot stroke




Direct drive




Motor under
table




Double dials of
Stitch length




Single dial of
Stitch length




Hook diameterø26




Working clearance 460 x 295



Hook diameterø32



Working clearance 400 x 295



Working clearance 335 x 295

Arm bed type: A

Arm bed type: B

868

1. Single presser foot stroke adjustment dial
2. Double presser foot stroke adjustment dials

1. Single stitch length dial
2. Double stitch length dials

Auxiliary function:
Z: direct drive
K: thick hollow thread (Nm5/3)
L: left hook
R: right hook

8 6 8

Series number
Post bed

26 Hook size 28mm
32 Hook size 32mm

0. Without automatic trimmer
1. With automatic trimmer

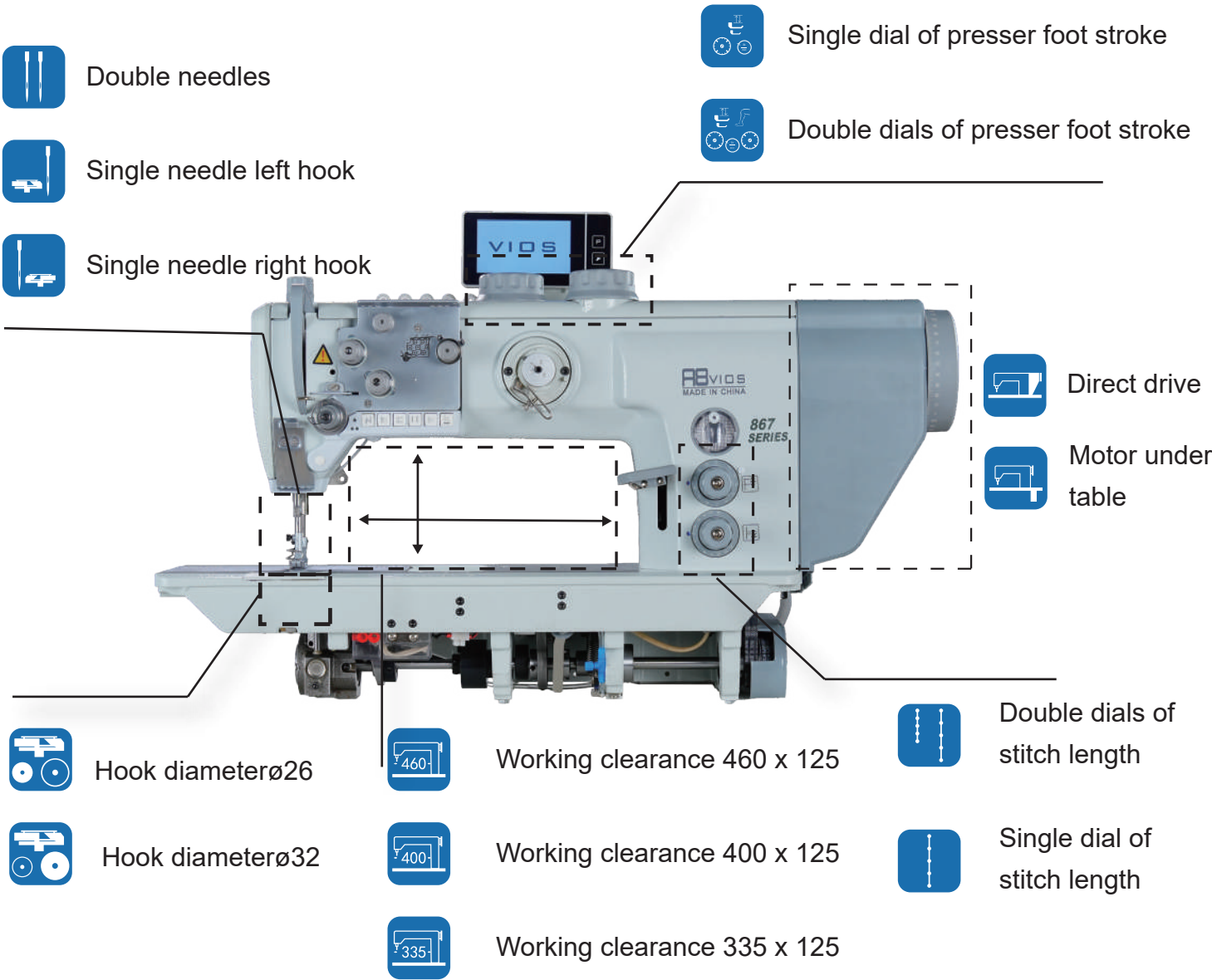
1. Single needle
2. Double needles

06

11

Optional device

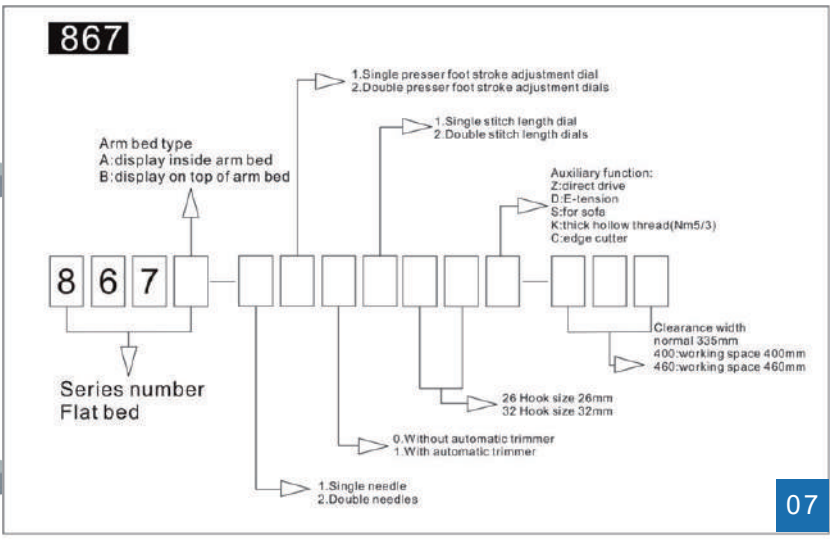
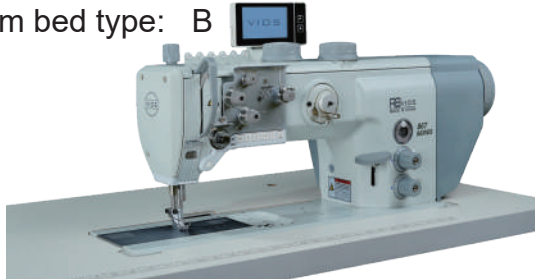
868 series with post bed easy to handle material with complex curves, widely used for decorative seam on car seat headrest, cover, sofa armrest,etc.

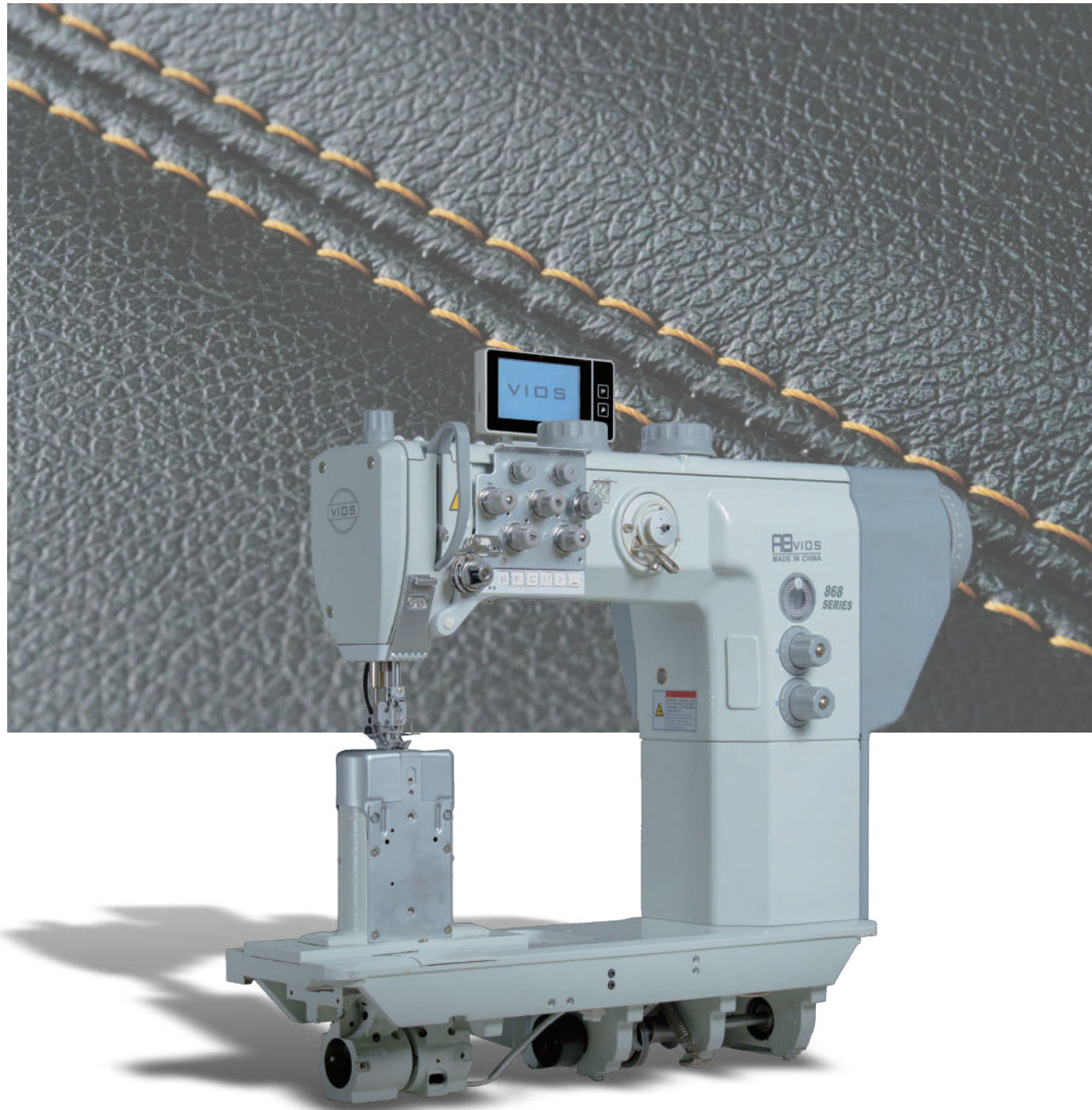


Arm bed type: A

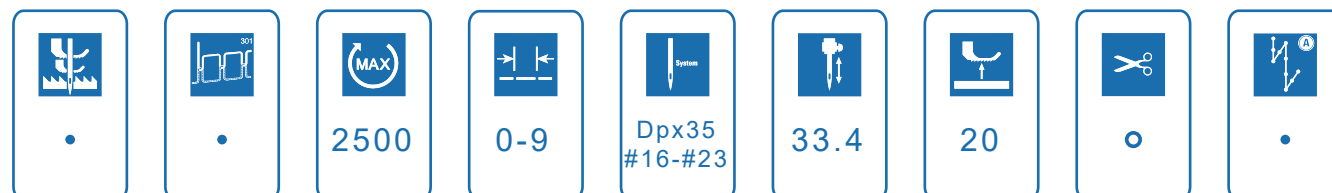


Arm bed type: B





VIOS 868 Series high post



- LED lighting, self-developed VIOS control system;
- Hook 26mm and 32mm;
- Needle gauge for double needles(normal 4mm,6mm,8mm,10mm,12mm);
- Max.presser foot lifter 20mm;
- Max.sewing speed 2500RPM;
- High top feed stroke up to 9mm;
- Wide clearance:335*295mm
- Full functions,including automatic trimmer,auto backtacking and pneumatic
- Presser foot lifter,HP function,Knee presser foot lifter device(depends models);



▪ Compound feeding



▪ Imported hook



▪ Programming buttons