

功能介绍 FEATURES

- 采用内置式步进/直驱伺服电机，具有自动启动，自动缝制，自动停机，自动切线，自动吸线头、碎布，自动抬压脚等多项功能。
Adopt built-in stepping/direct drive servo motor, with automatic start, automatic sewing, automatic stop, automatic thread trimming, automatic thread suction, rags, automatic presser foot lift and many other functions.
- 多种缝制模式可任意切换：全自动/半自动/全人工。
Various sewing modes can be switched arbitrarily: automatic/semi-automatic/full-manual.
- 自动吸风、自动剪线模式可根据用户需求任意调节。
The automatic air suction and automatic thread trimming modes can be adjusted arbitrarily according to user needs.
- 配备智能化的人机对话操作面板，可选配多种类型屏幕（触控按键屏，触摸彩屏），可根据不同的功能要求及用户使用习惯进行人性化调节，操作方便、快捷。
Equipped with an intelligent man-machine dialogue operation panel, various types of screens (touch button screen, touch color screen) can be selected, which can be adjusted according to different functional requirements and user habits. Easy and fast operation.
- 设有压脚与缝台开关顺序逻辑保护程序，有效防止穿线使机器误动作。
There is a logic protection program for the switch of the presser foot and the sewing table, which can effectively prevent the machine from malfunctioning by threading.
- 根据布料可快速调整光眼识别。
The light eye recognition can be quickly adjusted according to the fabric.
- 步进电机控制抬压脚及剪线功能，剪线控制更精确，噪声降低明显。
The stepper motor controls the presser foot lifting and thread trimming functions, the thread trimming control is more precise, and the noise is significantly reduced.

				 m.m.						 mm x mm x mm
N5 ES-504M	1	3	-	3/4	3.8	0.7~2	5.5	DCX27 #11	7000	490X365X545
N5 ES-514M	2	4	2	3/4	3.8	0.7~2	5.5	DCX27 #11	7000	490X365X545
N5 ES-516M	2	5	3	3/5	3.8	0.7~2	5.5	DCX27 #14	7000	490X365X545
N5 ES-504M	1	3	-	3/4	3.8	0.7~2	5.5	DCX27 #11	7000	490X365X545
N5 ES-514M	2	4	2	3/4	3.8	0.7~2	5.5	DCX27 #11	7000	490X365X545
N5 ES-516M	2	5	3	3/5	3.8	0.7~2	5.5	DCX27 #14	7000	490X365X545

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上工缝制官方微信号



上工缝制官方抖音号



上工缝制官方视频号

ShangGong
上工缝纫机

N5 SERIES 系列

全自动步进电脑超高速包缝机
Automatic Stepping Motor Computerized Super
High Speed Overlock Machine



N5 SS 双步进款/Double stepping motor

N5 ES 步进电动款/Stepping motor and electrical

全自动步进电脑超高速包缝机

Automatic Stepping Motor Computerized Super High Speed Overlock Machine

LEADING New Trends
In Manufacturing



全新美学·德国工业设计风格

New Aesthetics German Industrial Design Style

简洁干练流线机身设计

Concise and streamlined body design

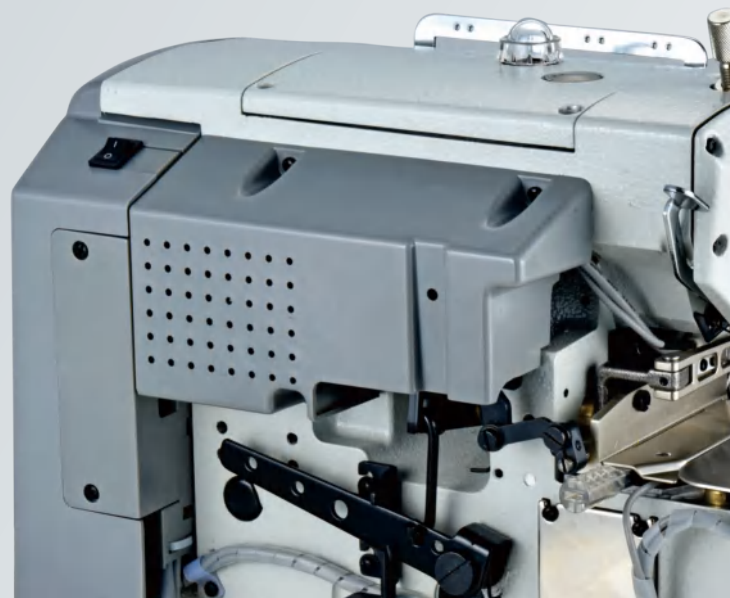
步进驱动，剪抬无声
Stepping Motor Driver
Cut And Lift Silently

采用步进电机驱动，剪线抬压脚声音更轻。

兼容老款的电磁铁与气缸（选配）。

Driven by stepping motor, the sound of thread trimming and presser foot lift is lighter.

Compatible with old electromagnets and cylinders. (optional)



红外线三光眼，自动识别面料
Infrared Three Light Eyes
Automatic Identification Of Fabrics

线头超短，不用剪线头，改良的感应器，不再依赖操作者手势，使缝后线头控制在5mm以内，无需二次修剪。
The thread end is super short, no need to trim the thread end, and the improved sensor no longer depends on the operator's gestures, so that the thread end after sewing is controlled within 5mm, and there is no need for secondary trimming.



LED照明灯，操作更轻松
Led Lighting, Easier To Operate

亮度三档可调，保证穿线精准的同时又不会对眼睛造成刺激。
The brightness is adjustable to ensure accurate threading without irritating the eyes.



一体式语音电控
Integrated Voice Control

一体式语音电控，布局清晰，操作更简单。
标配触控按键屏，可选配触摸屏。

Integrated voice electronic control, clear layout, easier operation.
Standard key screen, optional touch screen.

